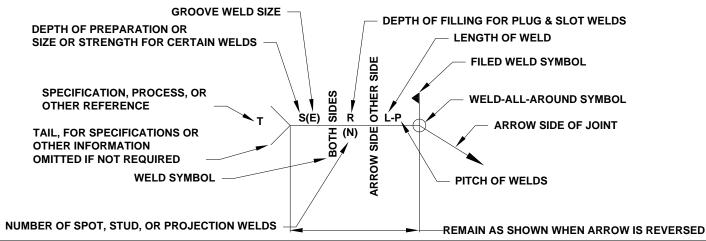
## WELDING DRAWINGS<sup>1</sup>

## **WELDING SYMBOLS**

The welding symbols are a shorthand language to specify the required type of weld, the joint preparation, the weld size, and the root opening (if there is any). Welding joints can be clearly specified on the drawing with welding symbols (Fig.1). They save time and money and ensure understanding and accuracy when used correctly.

## Welding symbol consists of the following eight elements:

- 1- Reference line.
- 2- Arrow.
- 3- Basic weld symbol
- 4- Dimensions and other data.
- 5- Supplementary symbols.
- 6- Finish symbols.
- 7- Tail
- 8- Specification, process, or other reference.



BASIC WELDING SYMBOLS															
FILLET	PLUG OR SLOT		SPOT OR PROJECTION	SEAM	BACK OR BACKING	SURFACING	FLANGE		GROOVE WELDS						
							EDGE	CORNER	SQUARE	v	BEVEL	U	J	FLARE-V	FLARE- BEVEL
				_							<u> </u>	<u> </u>	<u> </u>	<u> </u>	
		$\otimes$	$\ominus$	$\oplus$			$\overline{}$							<del></del>	— —

Fig.1 | WELDING SYMBOLS.

<sup>&</sup>lt;sup>1</sup> Jensen, Cecil, Jay D. Helsel, and Dennis R. Short. "Engineering Drawing & Design,-7/E." (2007).

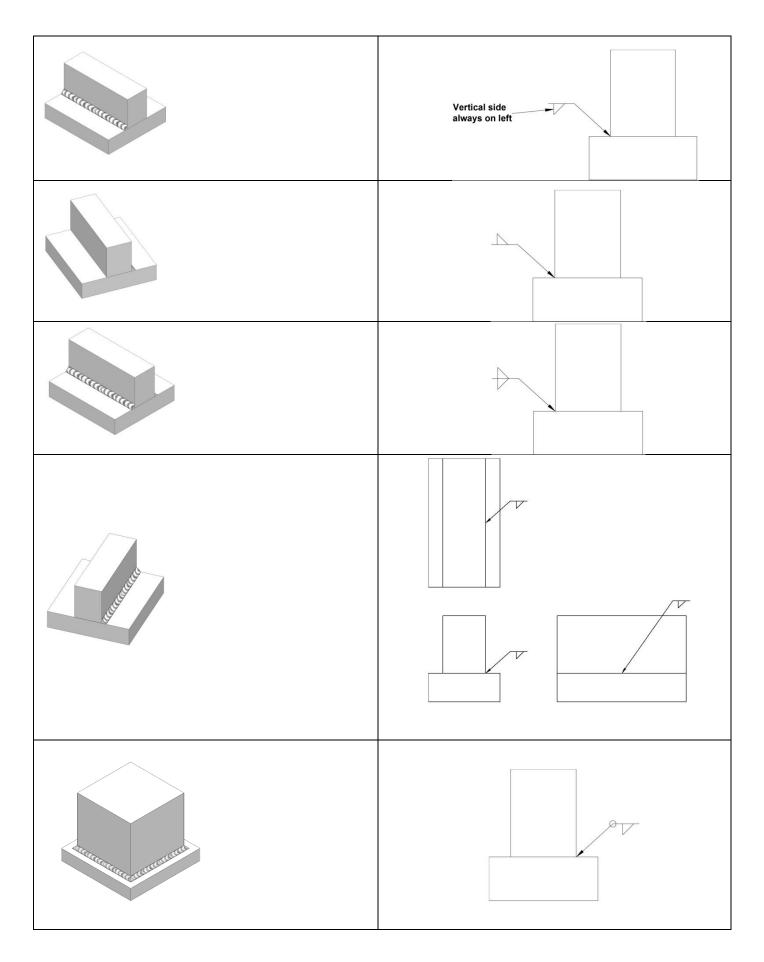


Fig.2 | EXAMPLES OF WELDING SYMBOLS